



Digital display laser displacement/range sensor

Operation manual

PDB series



www.lanbaosensor.com

Precautions

- Please do not use in the following environment
 - Direct sunlight
 - Places with high humidity or easy condensation
 - Places containing corrosive gases
 - Places subject to severe vibration or shock
- Connection and installation
 - Do not use the sensor in an unstable state immediately after the power is turned on, it is recommended to test after 30 minutes of power on to achieve desired accuracy
 - Be sure to carry out wiring with the power off. If a wrong wiring occurs, it will cause a malfunction
 - Please make sure that the power supply voltage is within the rated value before powering on
 - Please use rated load
 - The RS485 signal line cannot be short-circuited with the power supply, otherwise it may cause product failure or damage the product
 - When installing the sensor, do not subject the sensor to severe external forces (such as hammering, etc.) as this may damage the sensor performance
 - Do not bend the lead out of the cable with excessive force, and avoid applying pressure such as pulling
- Cleaning
 - Thinner will corrode the surface of the filter, it is best to avoid using it
 - If there is dust on the surface, please wipe it gently with a dry dust-free cloth

Safety Warning

- Do not use in an environment with flammable, explosive or corrosive gases
- The RS485 communication line should not be too long
- Do not disassemble, repair or modify this product without authorization
- please do not look directly at the laser or observe the optical system through the lens

Scrap Treatment

- When the product is scrapped, please dispose of it as industrial waste

Laser description



- This sensor series are Class 2 laser products, please do not look directly at the laser or observe it through the laser. Warning labels are affixed to this series, please use them according to label instructions.

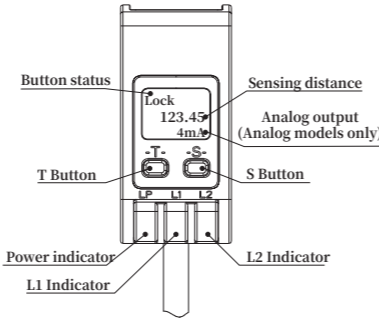
Specification

Series	Digital Display Laser Displacement Sensor			Digital display laser distance measuring sensor		
	PDB-CR30 series	PDB-CR50 series	PDB-CR85 series	PDB-CC10 series	PDB-CC50 series	PDB-CC100 series
Measuring center distance	30mm	50mm	85mm	/	/	/
Measuring range	±5mm	±15mm	±25mm	30...100mm	80...500mm	150...1000mm
Full range(F.S.)	10mm	30mm	50mm	70mm	420mm	850mm
Supply voltage	RS-485: 10...30VDC; 4...20mA: 12...24VDC			RS-485: 10...30VDC; 4...20mA: 12...24VDC		
Consumption power	≤700mW			≤700mW		
Load current	200mA			200mA		
Voltage drop	<2.5V			<2.5V		
Light source type	Red laser(650nm); Laser level: Class 2			Red laser(650nm); Laser level: Class 2		
Light spot size	Φ0.5mm@30mm	Φ0.5mm@50mm	Φ0.5mm@85mm	1mm*3mm@100mm	Φ2.5mm@500mm	Φ3mm@1000mm
Dimension	65*51*23mm			65*51*23mm		
Resolution	2.5um@30mm	10um@50mm	30um@85mm	5um@30mm; 50um@100mm	15um@80mm; 500um@500mm	50um@150mm; 2000um@1000mm
Linear accuracy①②	Please refer to the specification of specific models			Please refer to the specification of specific models		
Repeated accuracy①②③	5um	20um	60um	10um@30mm 30um@50mm 100um@100mm	30um@80mm 250um@250mm 1000um@500mm	100um@150mm 520um@500mm 4000um@1000mm
Output 1	Digital value: RS-485(Support ModBus protocol); Analog: 4...20mA(Load resistance <390Ω)			Digital value: RS-485(Support ModBus protocol); Analog: 4...20mA(Load resistance <390Ω)		
Output 2	Switch value: PUSH-PULL/NPN/PNP And NO/NC Settable			Switch value: PUSH-PULL/NPN/PNP And NO/NC Settable		
Distance setting	RS-485: keypress/RS-485 setting; 4...20mA: keypress setting			RS-485: keypress/RS-485 setting; 4...20mA: keypress setting		
Temperature drift	±0.08%F.S./°C	±0.02%F.S./°C	±0.04%F.S./°C	±0.02%F.S./°C		
Response time	2ms, 16ms, 40ms Settable			2ms, 16ms, 40ms Settable		
Indicator	Power indicator: Green LED; Motion indicator: Yellow LED; Alarm indicator: Yellow LED			Power indicator: Green LED; Motion indicator: Yellow LED; Alarm indicator: Yellow LED		
Display	OLED Display(Size: 14*10.7mm)			OLED Display(Size: 14*10.7mm)		
Built-in function④	●Slave address&Baud rate setting ●Zero set ●Product self-check ●Output setting ●Parameter query ●Average setting ●Analog map settings ●Single point teach ●Window teach ●Factory default			●Slave address&Baud rate setting ●Average setting ●Product self-check ●Output setting ●Parameter query ●Factory default ●Analog map settings ●Single point teach ●Window teach		
Protection circuit⑤	Short circuit, reverse polarity, overload protection			Short circuit, reverse polarity, overload protection		
Service environment	Operating temperature: -10...+50°C; Storage temperature: -20...+70°C Environment humidity: 35...85%RH(No condensation)			Operating temperature: -10...+50°C; Storage temperature: -20...+70°C Environment humidity: 35...85%RH(No condensation)		
Anti ambient light	Incandescent light: <3,000 lux			Incandescent light: <3,000 lux		
Protection degree	IP67			IP67		
Material	Housing: ABS; Lens cover: PMMA Display panel: PC			Housing: ABS; Lens cover: PMMA Display panel: PC		
Vibration resistant	10...55Hz Double amplitude 1mm, 2hrs each for X,Y,Z direction			10...55Hz Double amplitude 1mm, 2hrs each for X,Y,Z direction		
Impulse withsand	500m/s(About 50G), 3 times each for X,Y,Z direction			500m/s(About 50G), 3 times each for X,Y,Z direction		
Connection way	2m 5pin/4pin PVC cable(5pin: RS-485 output; 4pin: Analog output)			2m 5pin/4pin PVC cable(5pin: RS-485 output; 4pin: Analog output)		
Accessory	Screw(M4×35mm)×2, Nut×2, Washer×2, Mounting bracket, Operation manual			Screw(M4×35mm)×2, Nut×2, Washer×2, Mounting bracket, Operation manual		

Remark:

- ① Test conditions: Standard data at 23 ± 5 °C; Supply voltage 24VDC; 30 minutes' warmup before test; Sampling period 2ms; Average sampling times 100; Standard sensing object 90% white card
- ② The statistical data follows the 3σ criteria
- ③ Repeat accuracy: 23 ± 5 °C environment, 90% reflectivity white card, 100 test data results
- ④ Slave address, baud rate setting only for RS-485 series
- ⑤ Protection circuit only for switch output

Panel introduction



1.Button

Used to set the switch output logic of the sensor, operating point, reset, unlock, address, baud rate query, data filtering and analog.

T	Toggle button	Switch button
S	Set button	Set button

2.Indicator

Used to power indicator, sensing indicator, alarm indicator

Name	Color	Always on / off	Flashing
LP	Green LED	Power indicator	—
L1	Yellow LED	Sensing indicator	Alarm
L2	Yellow LED		

3.Display

Used to display key status, current measured value, current output value, current setting status, setting menu.

Display content	Description
Button status	Button LOCK, Button UNLOCK, RUN
Sensing distance	Real-time display of the distance value and displacement value measured by current sensor
Analog output	Real-time display of current sensor measurement value conversion output current value
NO DIS	Data transmission error, no measured value display (sensor failure)
OutofRange	Out of sensing range
Over Load	Switch output overload
OK	Parameter setting successfully
ERROR	Parameter setting failed (set point is outside the sensing range)

4.Self-lock and Unlock

Self-lock: If there is no key press within 10 minutes after powering on, it will be self-locking. After the keys are locked, the screen displays LOCK. The corresponding setting operation cannot be performed.

Unlock: When the button is in the self-locking state, press and hold the S button for 4s...6s. When the screen displays UNLOCK, release the S button.

After the key is unlocked, the screen displays UNLOCK. At this time, you can perform key operations.

Function Description

1.Status query

Analog output: "logic" for output logic, "Out" for output status, "Hold" for over limit hold value, "Aver" for filtering;

RS-485 output: "logic" for output logic, "Out" for output status, "Addr" for slave address, "Baud" for baud rate, "Aver" for filtering.

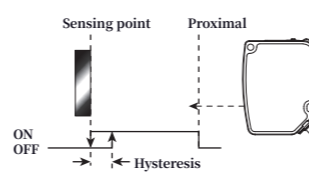
2.Setting function

Functional category	PDB series
Action point single point teaching TEACH A	PDB-CC** Full series PDB-CR** Full series
Operation point window teaching TEACH A, TEACH B	
Output logic: NO/NC selection	
Output status out: NPN/PNP/PUSH-PULL(PP)selection	
Filter level Aver: FAST / MEDIUM / SLOW selection	
Reset	PDB-CC** Analog output series PDB-CR** Analog output series
Analog mapping 4mA	
Analog mapping 20mA	
Overrun hold value	PDB-CR** 485 output series
Zero	

• Action point single point teaching TEACH A

Within the sensing range, select one distance value as the operating point and fix the product and the target. On the main interface, short press S to enter "Teach A". Then long press the S key to start teaching.

Actual operating point: Set value * 101%; Actual exit point: Less than set value * 102%. After teaching at specified position, output ON from the position to the near end of the detection range.

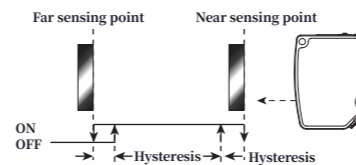


• Action point window teaching TEACH A, TEACH B

Within the sensing range, select the first distance value as the operating point and fix the product and the target. On the main interface, short press S to enter "Teach A". Then long press the S key to start teaching. After successful teaching, within the sensing range, select the second distance value as the operating point and fix the product and the target.

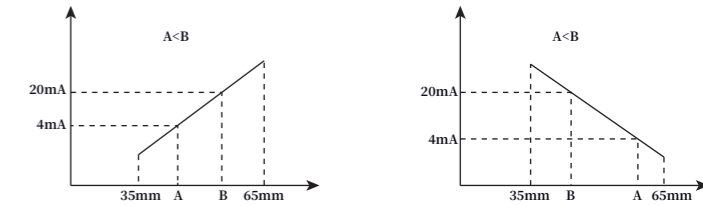
Short press T to enter "Teach B" and then long press S to start teaching. If you want to return to single-point teaching after completing window teaching, only need to operate "single point teaching", the product will automatically clear the last window teaching value.

Actual operating point: Set value * 101%; Actual exit point: Less than set value * 102%. After teaching at the specified 2 positions, the output is ON within the range between 2 positions.



• Analog mapping: 4mA or 20mA

Within the range, select the first distance value as the 4mA mapping point (or 20mA mapping point) and fix the product and the target. Within the effective range, the position of 4mA and 20mA (A,B) points can be set arbitrarily, and the distance between (A,B) points is greater than 0.5mm, it can be set successfully, otherwise the setting will fail, the default (A,B) is (4mA, 20mA).



• Overrun hold value: Hold

When reaching the Hold interface, short press the S key to enter the Max setting interface, then short press T key to select Max or Min, then long press S key to set, there are two modes to hold overrun output: The maximum value (20mA) and the minimum value (4mA), and the default maximum value is 20mA.

Max: When over range, the display shows 20mA. Analog output 20mA.
Min: When over range, the display shows 4mA. Analog output 4mA.

• Zero

Select the first distance value as the zero point and fix the product and the target. On the main interface, short press the S key to enter the "setting interface" and then short press the T key, when reaching the "Zero" interface, long press the S key to start the zero setting.

• Reset

Analog output: ①PNP NO; ②Single point teaching mode (Range center point).
RS-485 output: ①PNP NO; ②Baud rate: 115200; ③Address 0x80; ④Single point teaching mode (Range-center point); ⑤Zero reset (Displacement sensor only, default center point).

Instructions

1.PDB-CR**, PDB-CC** Analog output series

Perform the following operations in the unlocked state:

