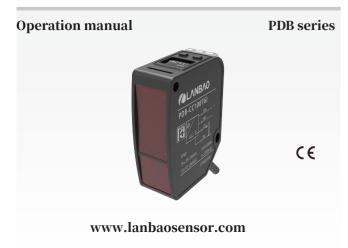
LANBAO

Digital display laser displacement/range sensor



Precautions

- Please do not use in the following environment
- © Direct sunlight
- O Places with high humidity or easy condensation
- © Places containing corrosive gases
- O Places subject to severe vibration or shock
- Connection and installation
- \odot Do not use the sensor in an unstable state immediately after the power is turned on, it is recommended to test after 30 minutes of power on to achieve desired accuracy
- O Be sure to carry out wiring with the power off. If a wrong wiring occurs, it will cause a
- \odot Please make sure that the power supply voltage is within the rated value before powering on
- O Please use rated load
- \odot The RS485 signal line cannot be short-circuited with the power supply, otherwise it may cause product failure or damage the product
- O When installing the sensor, do not subject the sensor to severe external forces (such as hammering, etc), as this may damage the sensor performance
- © Do not bend the lead out of the cable with excessive force, and avoid applying pressure such as pulling
- Cleaning
- \odot Thinner will corrode the surface of the filter, it is best to avoid using it O If there is dust on the surface, please wipe it gently with a dry dust-free cloth

Safety Warning

- Do not use in an environment with flammable, explosive or corrosive gases
- The RS485 communication line should not be too long
- Do not disassemble, repair or modify this product without authorization
- please do not look directly at the laser or observe the opticalystem through the lens

Scrap Treatment

• When the product is scrapped, please dispose of it as industrial waste

Laser description



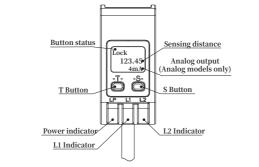
• This sensor series are Class 2 laser products, please do not look directly at the laser or observe it through the laser.Warning labels are affixed to this series, please use them according to label instructions.

Specification

	Digital	Display Laser Displacement Se	ensor	Digital display laser distance measuring sensor			
Series	PDB-CR30 series	PDB-CR50 series	PDB-CR85 series	PDB-CC10 series	PDB-CC50 series	PDB-CC100 series	
Measuring center distance	30mm	50mm	85mm	/	/	/	
Measuring range	±5mm	±15mm	±25mm	30100mm	80500mm	1501000mm	
Full range(F.S.)	10mm	30mm	50mm	70mm	420mm	850mm	
Supply voltage		35:1030VDC;420mA:1224	4VDC	RS	-485:1030VDC;420mA:1224		
Consumption power		≤700mW			≤700mW		
Load current		200mA			200mA		
Voltage drop		<2.5V			<2.5V		
Light source type	Re	d laser(650nm);Laser level:Clas	ss 2	I	Red laser(650nm);Laser level:Clas	ss 2	
Light spot size	Ф0.5mm@30mm	Ф0.5mm@50mm	Φ0.5mm@85mm	1mm*3mm@100mm	Φ2.5mm@500mm	Φ3mm@1000mm	
Dimension		65*51*23mm			65*51*23mm		
Resolution	2.5um@30mm	10um@50mm	30um@85mm	5um@30mm;50um@100mm	15um@80mm;500um@500mm	50um@150mm;2000um@1000m	
Linear accuracy12	Please ref	fer to the specification of specificatio	fic models	Please r	efer to the specification of specif	îc models	
Repeated accuracy123	5um	20um	60um	10um@30mm 30um@50mm 100um@100mm	30um@80mm 250um@250mm 1000um@500mm	100um@150mm 520um@500mm 4000um@1000mm	
Output 1	Digital value:RS-485(Support	ModBus protocol);Analog:42	0mA(Load resistance<390Ω)	Digital value:RS-485(Support ModBus protocol);Analog:420mA(Load resistance<390Ω)			
Output 2	Switch value:	PUSH-PULL/NPN/PNP And NO	/NC Settable	Switch value:PUSH-PULL/NPN/PNP And NO/NC Settable			
Distance setting	RS-485:keypres	s/RS-485 setting;420mA:keyp	ress setting	RS-485:keypress/RS-485 setting;420mA:keypress setting			
Temperature drift	±0.08%F.S./°C	±0.02%F.S./°C	±0.04%F.S./°C		±0.02%F.S./°C		
Response time		2ms, 16ms, 40ms Settable		2ms, 16ms, 40ms Settable			
Indicator	Power indicator:Green LED	;Motion indicator:Yellow LED;	Alarm indicator:Yellow LED	Power indicator:Green LED;Motion indicator:Yellow LED;Alarm indicator:Yellow LED			
Display		OLED Display(Size:14*10.7mm)		OLED Display(Size:14*10.7mm)			
Built-in function④	●Slave address&Baud rate setting ●Average setting ●Analog map setting	g•Zero set •Product self-check • ettings •Single point teach •wind	Output setting •Parameter query ow teach •Factory default	●Slave address&Baud rate setting ●Average setting ●Product self-check ●Output setting ●Parameter query ●Factory default ●Analog map settings ●Single point teach ●window teach			
Protection circuit ⁵	Short circ	cuit,reverse polarity,overload p	rotection	Short circuit, reverse polarity, overload protection			
Service environment	Operating tempera Environmen	ature:-10+50°C;Storage tempe nt humidity:3585%RH(No co	erature:-20+70°C ndensation)	Operating temperature:-10+50°C;Storage temperature:-20+70°C Environment humidity:3585%RH(No condensation)			
Anti ambient light		Incandescent light:<3,000 lux		Incandescent light:<3,000 lux			
Protection degree		IP67		IP67			
Material	Housing:ABS	Lens cover:PMMA Display par	nel:PC	Housing:ABS;Lens cover:PMMA Display panel:PC			
Vibration resistant	1055Hz Double	e amplitude 1mm, 2hrs each fo	or X,Y,Z direction	1055Hz Double amplitude 1mm,2hrs each for X,Y,Z direction			
Impulse withsand	500m/s²(Al	oout 50G), 3 times each for X,Y,	Z direction	500m/s²(About 50G),3 times each for X,Y,Z direction			
Connection way	2m 5pin/4pin PV	C cable(5pin:RS-485 output;4pi	n:Analog output)	2m 5pin/4pin I	PVC cable(5pin:RS-485 output;4pi	n:Analog output)	
Accessory	Screw(M4×35mm)×2、Nu	it×2、Washer×2、Mounting b	racket、Operation manual	Screw(M4×35mm)×2、	Nut×2、Washer×2、Mounting b	racket、Operation manual	

Remark: 2/Test conditions:Standard data at 23 ± 5 °C; Supply voltage 24VDC; 30 minutes' warmup before test; Sampling period 2ms; Average sampling times 100; Standard sensing object 90% white card ^②The statistical data follows the 3σ criteria

Panel introduction



1. Button

Used to set the switch output logic of the sensor, operating point, reset, unlock, address, baud rate query, data filtering and analog .

	Т	Toggle button	Switch button
	S	Set button	Set button
2.In	dicator		

Used to power indicator sensing indicator alarm indicator

000	cu to power maleator, senong maleator, and maleator							
	Name	Color	Always on / off	Flashing				
	LP	Green LED	Power indicator	—				
	L1	Yellow LED	Sensing indicator	Alarm				
	L2	Yellow LED	Sensing indicator	Aldi III				

3.Display

Used to display key status, current measured value, current output value, current setting status setting menu

8	
Display content	Description
Button status	Button LOCK,Button UNLOCK,RUN
0	Real-time display of the distance value and displacement value
Sensing distance	measured by current sensor
	Real-time display of current sensor measurement value conversion
Analog output	output current value
NO DIS	Data transmission error, no measured value display(sensor failure)
OutofRange	Out of sensing range
Over Load	Switch output overload
OK	Parameter setting successfully
ERROR	Parameter setting failed(set point is outside the sensing range)

4.Self-lock and Unlock

- Self-lock:If there is no key press within 10 minutes after powering on, it will be self-locking. After the keys are locked,the screen displays LOCK.The corresponding setting operation cannot be performed.
- Unlock:When the button is in the self-locking state,press and hold the S button for 4s...6s. When the screen displays UNLOCK,release the S button. After the key is unlocked,the screen displays UNLOCK.At this time,you can perform key operations.

Function Description

1.Status query

- Analog output: "logic" for output logic, "Out" for output status, "Hold" for over limit hold value, "Aver" for filtering;
- RS-485 output:"logic" for output logic, "Out" for output status, "Addr" for slave address, "Baud" for baud rate, "Aver" for filtering

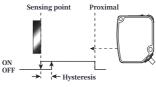
2.Setting function

	Functional category	PDB series	
	Action point single point teaching TEACH A		
	Operation point window teaching TEACH A, TEACH B		
	Output logic: NO/NC selection	PDB-CC** Full series	
	Output status out:NPN/PNP/PUSH-PULL(PP)selection	PDB-CR** Full series	
Button	Filter level Aver: FAST / MEDIUM / SLOW selection		
Setting function	Reset		
octaing runction	Analog mapping 4mA		
	Analog mapping 20mA	PDB-CC** Analog output series PDB-CR** Analog output series	
	Overrun hold value	Analog output serie	
	Zero	PDB-CR** 485 output series	

• Action point single point teaching TEACH A

Within the sensing range, select one distance value as the operating point and fix the product and the target. On the main interface, short press S to enter "Teach A"Then long press the S key to start teaching.

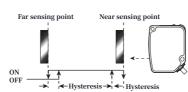
Actual operating point: Set value * 101%;Actual exit point:Less than set value * 102%. After teaching at specified position,output ON from the position to the near end of the detection range.



• Action point window teaching TEACH A, TEACH B

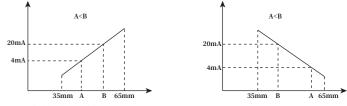
Within the sensing range, select the first distance value as the operating point and fix the product and

Within the sensing range, select the hrst distance value as the operating point and fix the product and the target.On the main interface, short press S to enter "Teach A"Then long press the S key to start teaching. After successful teaching, within the sensing range, select the second distance value as the operating point and fix the product and the target. Short press T to enter "Teach B" and then long press S to start teaching. If you want to return to single-point teaching after completing window teaching, only need to operate "single point teaching", the product will automatically clear the last window teaching value. Actual operating point: Set value * 101%, Actual exit point: Less than set value * 102%. After teaching at the specified 2 positions, the output is ON within the range between 2 positions.



• Analog mapping: 4mA or 20mA

Within the range, select the first distance value as the 4mA mapping point (or 20mA mapping point) and fix the product and the target. Within the effective range, the position of 4mA and 20mA (A,B) points can be set arbitrarily, and the distance between (A,B) points is greater than 0.5mm, it can be set successfully, otherwise the setting will fail, the default (A,B) is (4mA,20mA).



• Overrun hold value:Hold

When reaching the Hold interface, short press the S key to enter the Max setting interface, then short press T key to select Max or Min, then long press S key to set, there are two modes to hold overrun output: The maximum value (20mA) and the minimum value (4mA), and the default maximum value is

Max: When over range, the display shows 20mA.Analog output 20mA. Min: When over range, the display shows 4mA. Analog output 4mA.

• Zero Select the first distance value as the zero point and fix the product and the target. On the main interf-select the first distance value as the zero point and fix the product and then short target the T key when reaching ace, short press the S key to enter the "setting interface" and then short press the T key, when reaching the "Zero" interface, long press the S key to start the zero setting.

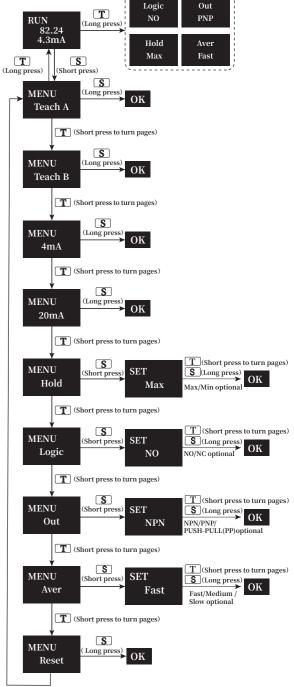
• Reset

Analog output: ()PNP NO; ()Single point teaching mode (Range center point). RS-485 output: (DPNP NO; (Baud rate: 115200; Bddress 0x80; (Single point teaching mode (Range-center point); (Szero reset (Displacement sensor only, default center point).

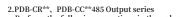
Instructions

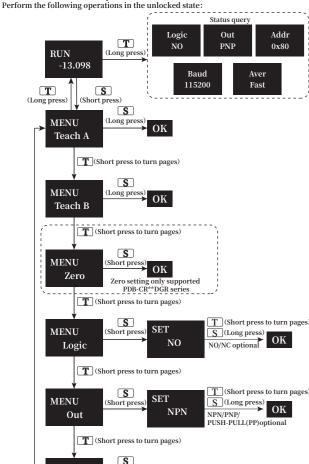
1.PDB-CR**、PDB-CC**Analog output series Perform the following operations in the unlocked state:

-----Status query



(Short press to turn pages)





(Short press to turn pages)

Reset

MENU

3.Setting waiting interface: When long press S key to set, you will be prompted with three solid dots to indicate the setting progress (Take Teach A as an example):



*①Long press:4...6s,Short press:<2s;

Successful teaching OK:L1 and L2 flash simultaneously at 4Hz for about 3 seconds: Teaching failed ERROR:L1 and L2 flash asynchronously at a frequency of 4Hz for about 3 seconds ②Status query:Each display content interval is 1s;Polling display twice automatically returns to the

main page; ③Back to the main interface (RUN): When in the "MENU" and "SET" interface, long press the T key, you can return to the main interface

Wiring diagram

RS-485 Output	Analog output
$ \begin{array}{c} & & & & \\ & & & & \\ & & & & \\ & & & \\ & & & \\ & & & & \\ & & & & \\ & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & $	$ \begin{array}{c} $

Remark: The sensors are equipped with shielded cables,Q is the switch output.

RS-485 output: The black and white lines A and B must not be reversed and A and B cannot he short-circuited with the power line "+ \downarrow -". Analog output: The gray line Ia cannot be short-circuited with the power line "+ \downarrow -", There

- is a small shielded wire, which shall not be in short-circuit connection with the analog output wire, but recommended to be grounded or not connected
- Data transmission (only for RS485)

◆Baud rate:115200(default) ◆Parity check:None ◆Data bits:8

Stop bit:1 ◆Slave default address:0x80

Note: The default address is 0x80. Different slave addresses or different baud rates will have different redundancy checks.

1.Master station request message format(Command to read distance information)

Slave address	Function code	Data star	t addres	s Data	volume	(Unit: words)	Redundancy cl	neck CRC16-2	
80	03	9C	7d		MSB:00	LSB:01	LSB:24	MSB:53	
Slave station response message format:									
Slave address	Function code	Byte	es	Data Redu		Redundancy	Redundancy check CRC16-2		
80	03	02	M	ISB	LSB	LSB	MSB	1	
The host com	puter communi	cates thr	ough RS	485,a	nd the s	ensor data re	ad out needs t	o be calculat	
by the followi	ng method to ol	otain acti	ial mea	sured	value.				

ted • PDB-CR(Displacement)series

30mm Disp=1um,50mm Disp=2um,85mm Disp=5um Actual measurement value of displacement sensor:Distance=Mid±X*Disp/1000

- PDB-CR30:Distance= $30\pm X^{*1}/1000$ PDB-CR50:Distance= $50\pm X^{*2}/1000$
- PDB-CR85:Distance=85±X*5/1000
- (1)The 4th and 5th bytes in the slave response message are converted to decimal
- (2)The decimal value of the 4th and 5th bytes is not greater than 32768,X=the decimal value of the 4th and 5th bytes,actual measurement value=X*Disp/1000

(3)The decimal value of the 4th and 5th bytes is greater than 32768,X=the decimal value of the 4th and 5th bytes subtract 65536.actual measurement value=X*Disp/1000

(4)When MSB=7F and LSB=FF in the response message, it means that the measurement result is out of

range,namely out of range Example 1:For products with a range of 85mm(PDB-CR85^{±±}),the master request message:80 03 9C 7D 00 01 24 53;The slave response message:80 03 02 08 3C 83 8B The 4th and 5th bytes of the slave's response message are 08 3C,converted to decimal 2108,not greater

Actual measurement value=2108*5/1000=10.54mm Actual distance value=Mid+10.540=85+10.540=95.540mm

- Example 2:For products with a range of 85mm(PDB-CR85^{+*+}),the master request message:80 03 9C 7D 00 01 24 53;The slave response message: 80 03 02 F7 AB 83 D5 The 4th and 5th bytes of the slave's response message are F7 AB, converted to decimal 63403, greater
- Actual measurement value=(63403-65536)*5/1000=-10.665mm Actual distance value=Mid-10.665=85-10.665=74.335mm

- PDB-CC(Distance measuring)series
- 100mm Disp=10um,500mm Disp=10um,1000mm Disp=20um Distance measuring sensor:Distance=x*Disp/1000
- PDB-CC10/50:Distance=x*10/1000

PDB-CC100:Distance=x*20/1000 (1)The 4th and 5th bytes in the slave's response message are converted to decimal (2)Actual measurement value=the decimal value of the 4th and 5th bytes is multiplied by 10, and then divided by1000, unit is mm

- (3)When the MSB and LSB in the response message are both FF, it indicates that the measurement result
- is over range, that is outof range Example:For products with a range of 500 mm(PDB-CC50**), the master request message:80 03 9C 7D
- 00 01 24 53;The slave response message:80 03 02 46 6E 37 D6 The 4th and 5th bytes of the slave's response message are 46 6E.Converted to decimal 18030 Actual measur ement value=18030*10/1000=180.30mm
- 2. The master request message format(The address broadcast call command): Slave address Function code Address where data is stored Data volume (Unit: words) Redundancy check CRC16-2
- 00
 06
 9C
 7E
 00
 81
 06
 33

 The address broadcast call command is used when the address originally set by the sensor is unclear.Modi
- Address modification range:0x80~0xF4
- For example: The address originally set by the sensor is unknown, and you want to set the address to 0x81 Then send instructions via RS485 bus:00 06 9C 7E 00 81 06 33 The address originally set by the sensor is unknown, and you want to set the address to 0x82 Then send instructions via RS485 bus:00 06 9C 7E 00 82 46 32
- Return:There is no return no matter the setting is successfully or fails 3.Master station request message format(Modified address command):
- Slave address Function code Address where data is stored Modify value Redundancy check CRC16-2
- 80 06 9C 7E 00 85 LSB:18 MSB:30 Slave station response message format:
- Slave address Function code Address where data is stored Modify value Redundancy check CRC16-2
- 80 06 9C 7E 00 85 LSB:18 MSB:30 The modification is invalid if the modified address is out of range.Return error instruction:
- Slave address Function code Error code Redundancy check CRC16-2
- 80 06 02 LSB MSB
- The address modification instruction is used to modify any current address value to the required value wh-en the address originally set by the sensor is known. Modify any current address value to the required value through.
- Address modification range:0x80~0xF4. The effective range of the address setting is 0x80 ~ 0xF4, and the modification of address takes effect after the power is turned on again For example: The address originally set by the sensor is known, and you want to set the address to 0x81
 - Then send instructions via RS485 bus:80 to 9C 7E 00 81 19 F3 Then send instructions via RS485 bus:81 06 9C 7E 00 82 58 23
 - Return:If the setting is successful,the original instruction will be returned;If it fails,an error instruction will be returned

4. Master station request message format(Modify the baud rate):

	Slave address	Function code	Address where data is stored		Modify value		Redundancy check CRC16-2			
	80	06	9C	7F	MSB:00	LSB:02	LSB:09	MSB:92		
	MSB defaults to 00;The LSB bit of the modified value:Baud rate setting,as follows:									
ſ	115200	57600	38400	19200	9	600				
	01	02	03	04	05					

After setting successfully, slave station response message format

Slave address Function code		Address whe	Modify value		Redundancy check CRC16-2			
l	80	06	9C	7F	MSB	LSB	LSB	MSB

If it is not withi	in this range,thi	s operation i	s invalid.The return operatio	n error command:
Slave address	Function code	Error code	Redundancy check CRC16-2	

80	86	02	LSB	MSB
----	----	----	-----	-----

The baud rate modification command is used when the baud rate originally set by the sensor is known. Modify any current baud rate value to the required value through the baud rate modification instruction. Address modification range:115200, 57600, 38400, 19200, 9600(Level 5). The default baud rate of the slave is 0x01(115200). The effective range of the baud rate setting is 0x01-0x05

For example: The baud rate originally set by the sensor is known to be 115200, at this time, you want to set

- the baud rate to 57600 Then send instructions via RS485 bus:80 06 9C 7F 00 02 09 92
- The baud rate originally set by the sensor is known to be 115200, at this time, you want to set the band rate to 9600 Then send instructions via RS485 bus:80 06 9C 7F 00 05 48 50
- Return: If the setting is successful, the original instruction will be returned; If it fails, an error instruction will be returned

5.Master station request message format(Switching logic setting) :

Slave address Function code Address where data is stored Modify value Redundancy check CRC16-2 9C 74 MSB:00 LSB:00 LSB:F9 MSB:91 80 06

After setting successfully, slave station response message format:

Slave address Function code Address where data is stored Modify value Redundancy check CRC16-2 9C 74 MSB:00 LSB:00 LSB:F9 MSB:91 06 80

The switch logic setting instruction is used to modify any current output logic to the required logic value Modification range: NPN.PNP.PUSH-PULL(Three types)

For example: If you need set the sensor switch value to NPN Then send commands via RS485 bus:80 06 9C 74 00 00 F9 91

- - If you need set the sensor switch value to PNP Then send commands via RS485 bus:80 06 9C 74 00 01 38 51 If you need set the sensor switch value to PUSH-PULL

 - Then send commands via RS485 bus:80 06 9C 74 00 02 78 50
 - Return: If the setting is successful, the original instruction will be returned; If it fails, an error instruction will be returned
- 6.Master station request message format(Switch state setting)

Slave address Function code Address where data is stored Modify value Redundancy check CRC16-2 80 06 9C 73 MSB:00 LSB:00 LSB:48 MSB:50 After setting successfully, slave station response message format:

Slave address Function code Address where data is stored Modify value Redundancy check CRC16-2 06 9C 73 MSB:00 LSB:00 80 LSB:48 MSB:50

The switch status setting instruction is used to modify any current output status to the required logic value. Modification range: NO, NC(Two types)

For example: If you need set the sensor switch value to NO Then send commands via RS485 bus:80 06 9C 73 00 00 48 50

- If you need set the sensor switch value to NC Then send commands via RS485 bus:80 06 9C 73 00 01 89 90
- Return: If the setting is successful, the original instruction will be returned; If it fails, an error instruction will be returned

7.M

Master statior	n request message	e format(Filter	times setting	g):					
Slave address	Function code	Address when	e data is store	d Modif	y value	Redundancy	check CRC16-2		
80	06	9C	77	MSB:0	LSB:00	LSB:09	MSB:91		
After setting successfully,Slave station response message format:									
Slave address	Function code	Address when	e data is store	d Modif	y value	Redundancy	check CRC16-2		
80	06	9C	77	MSB:0	LSB:00	LSB:09	MSB:91		
The order of filter times is used to set any current filter times as the required filter value. Modification range:Fast, Medium, Slow(Three types) For example:If you need to set the filter times of the sensor to Fast(1 time Filtering) Then send instructions via R5485 bus:80 06 9C 77 00 00 09 91 If you need to set the filter times of the sensor to Medium(8 time Filtering) Then send instructions via R5485 bus:80 06 9C 77 00 01 C8 51 If you need to set the filter times of the sensor to Slow(20 time Filtering) Then send instructions via R5485 bus:80 06 9C 77 00 02 88 50 Return:If the setting is successful, the original instruction will be returned;If it fails,an error If it fails,an error instruction will be returned 8.Master station request message format(Zero setting,only the displacement sensor with R5485 output has this function):									
Slave address	Function code A	ddress where d	ata is stored	Modify	value 1	Redundancy c	heck CRC16-2		
80	06	9C	73	MSB:00 I	SB:00	LSB:48	MSB:50		
After setting successfully, slave station response message format:									
Slave address	Function code A	ddress where d	Modify	value 1	Redundancy c	heck CRC16-2			

SI 9C 73 MSB:00 LSB:00 LSB:48 MSB:50 80 06 The zero setting command is used to take any position within the current sensor range as the zero position.

Or cancel the current zero position.

Measurement of color difference materials(Install in the direction shown in the figure below

Step surface or segment gap measurement(Install in the direction shown in the figure below

rement of rotating objects(Mounting in the direction shown in the figure below to co-

Measurement in narrow places and recessed parts(For installation and measurement in na-

rrow places and holes, take care to avoid blocking the light path from the light-emitting part

Measurement for wall surface mounting(Install in the direction shown in the figure below to reduce the multiple reflected light from the wall surface, since the reflected light will enter

the receiving surface. In case of wall surface high reflection rate, it is better to change to ma

ntrol impact by vertical vibration and position deviation of the object)

Return: If the setting is successful, the original instruction will be returned; If it fails, an error

 (\mathbf{X})

 \otimes

(X)

 \otimes

instruction will be returned

Installation precautions

R

to the light-receiving part)

 $\mathbf{ }$

tte black)

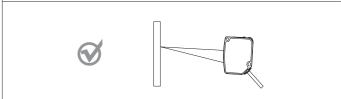
to minimize the measurement error)

to reduce impact by step edges in measurement)

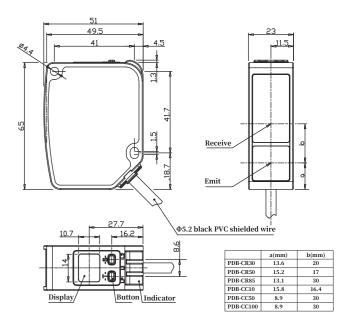
- Modification range;00,01(Two types) For example: If you need to use the current sensor position as the zero position Then send instructions via RS485 bus:80 06 9C 76 00 00 58 51
 - If you need to cancel the zero position of the current sensor Then send instructions via RS485 bus:80 06 9C 76 00 01 99 91

Installation precautions

Measurement of shiny objects(Or shiny surface, as shown in the figure below, install the sensor after tilting the sensor at a certain angle)

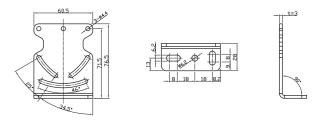


Dimensions

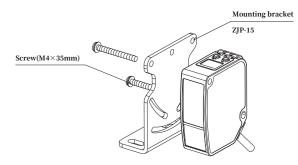


Accessory Dimensions

Mounting bracket ZJP-15



Installation



*For mounting, please keep tightening torque < 0.5N·m

PS-PDB-2020LB V2.0

This specification doesn't relate to patent responsibility. Moreover, our company is always devoting to improving product quality, and reserves the right to improve products by changing pattern or size without prior notice. We have considered all the notes when compiling this specification, but for the wrong or clipped parts, and any loss caused by using this manual information, we bear no responsibility Shanghai Lanbao Sensing Technology Co.,Ltd. Address:No 228,Jinbi Road,Jinhui Industrial Park,Fengxian Area,Shanghai,China

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